

# Pilots



## Pilots

Different 2-way and 3-way navaton pilots provide diverse control functions required for water systems. For efficient, cost-effective and reliable pressure and flow control.

### Functions for navatons:

- Pressure reduction
- Pressure sustaining
- Differential pressure sustaining
- Pressure relief
- Flow control
- Pipe burst protection
- Combination of functions



Subject to modifications.  
No liability accepted for errors or misprints



# Pilots

## Technical data

### Specifications:

- Connections: 1/8" NPT
- Working pressure: 0 - 10 bar
- Max. temperature: 50 °C

### Plastic

### Metal

- Connections: 1/4" NPT
- Working pressure: 0 - 16 bar
- Max. temperature: 80 °C

### Materials:

- Body: polyamide
- Elastomers: NBR
- Internal parts: stainless steel and brass
- Spring: galvanised steel

- brass (optional: stainless steel)
- NBR
- stainless steel and brass
- stainless steel

### Spring selection:

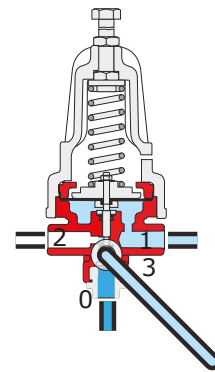
Spring	Color	System pressure
G	blue	1 - 10 kg/cm <sup>2</sup>
N	S.S. (natural)	0,8 - 6,5 kg/cm <sup>2</sup>
K	grey	0,5 - 3 kg/cm <sup>2</sup>
J	green	0,2 - 1,7 kg/cm <sup>2</sup>

### PC10 pressure reducing / pressure sustaining 3W

The pilot can be connected for either pressure-reducing or pressure-sustaining function.

connections:

- |   | pressure reducing          | pressure sustaining        |
|---|----------------------------|----------------------------|
| 0 | upstream (P1)              | downstream (P2)            |
| 1 | sensing regulated pressure | sensing regulated pressure |
| 2 | downstream (P2)            | upstream (P1)              |
| 3 | valve control chamber      | valve control chamber      |



Setting the pilot:

- Turn the bolt clock-wise to increase the pressure setting
- Turn the bolt counter clock-wise to decrease the pressure setting

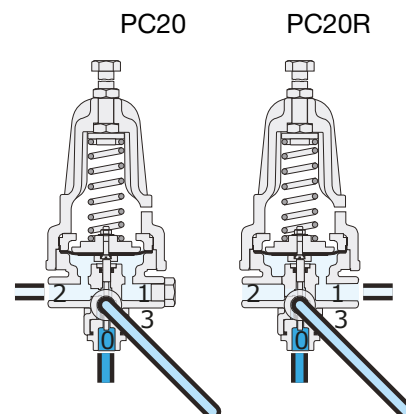
### PC20 pressure reducing 2W

connections:

- |   | PC20                  | PC20R (remote sense)  |
|---|-----------------------|-----------------------|
| 0 | upstream (P1)         | upstream (P1)         |
| 1 | plugged               | external sensing      |
| 2 | downstream (P2)       | downstream (P2)       |
| 3 | valve control chamber | valve control chamber |

Setting the pilot:

- Turn the bolt clock-wise to increase the pressure setting
- Turn the bolt counter clock-wise to decrease the pressure setting



# Pilots Technical data



## PC25 pressure reducing / pressure sustaining servo pilot 2W/3W

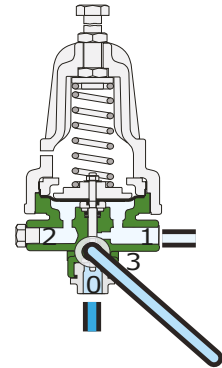
The pilot can be connected for either pressure-reducing or pressure-sustaining functions.

connections.

	<b>pressure reducing</b>	<b>pressure sustaining</b>
0	upstream (P1)	downstream (P2)
1,2	sensing regulated pressure downstream (P2)	sensing regulated pressure upstream (P1)
3	valve control chamber	valve control chamber

Setting the pilot:

- Turn the bolt clock-wise to increase the pressure setting
- Turn the bolt counter clock-wise to decrease the pressure setting



## PC30 pressure sustaining / relief 2W

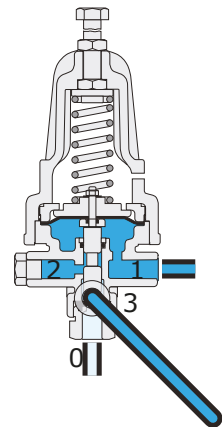
The pilot can be connected for either pressure-reducing or pressure-sustaining function

connections:

	<b>pressure sustaining / relief</b>
0	downstream (P2)
1	external sensing / upstream (P1)
2	plugged
3	valve control chamber

Setting the pilot:

- Turn the bolt clock-wise to increase the pressure setting
- Turn the bolt counter clock-wise to decrease the pressure setting



## PC70 flow-control servo pilot 2W

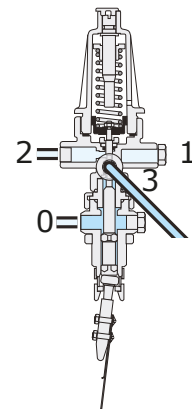
The pilot has a paddle positioned within the flow stream. (The position of the impeller determines if the navaton puts the diaphragm chamber under pressure or drains it.) Should demand rise above setting, dynamic force moves the paddle, which thereby pushes the pilot trim against the spring force. This introduces control water flow into the control chamber, causing the main valve to throttle closed, limiting system flow to pilot setting.

connections:

	<b>flow-regulating</b>
0	upstream (P1)
1	plugged
2	downstream (P2)
3	valve control chamber

Setting the pilot:

- Turn the bolt clock-wise to decrease the pressure setting
- Turn the bolt counter clock-wise to increase the pressure setting



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